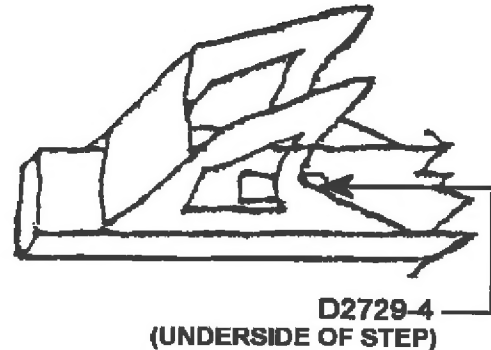
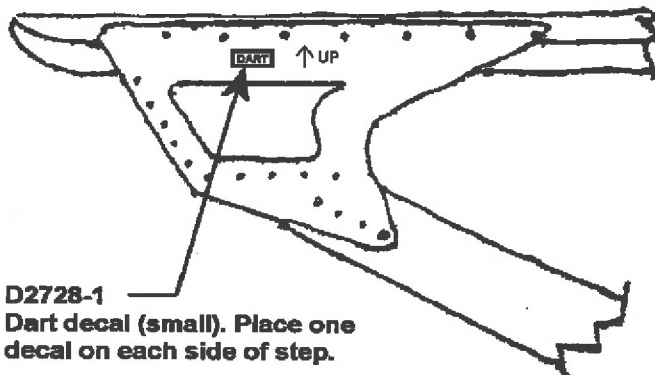


Part Number	D350-591-111A	Box Part Number	MBX104	Dimension	121 x 13 x 7
Description	Heli-Access Step, High	Other Packaging	MF1612		MF4612B
		Logo Decals	D2728-1		

## Packaging Instructions and Decal Placement

### D350-591-111A

Apply label D2729-4 & D2728-1 as per drawing below and ensure Dart label is facing up. Place step in plastic bag. Place MF1612 at each end of box and glue to the interior. Place 4 pcs of MF4612B evenly spaced out in bottom of box. Place step in box, apply top portions of MF4612B to correspond with bottom foam already in place. Place hardware and paperwork in plastic bag, then place packages at end of step, ensure hardware and paper work tightly package between end of box and MF4612B. To prevent movement apply glue to the top pieces of MF4612B. Close box, apply Dart logo tape (Always starting at first complete Dart logo) on front flap of box, length wise. Apply strapping after first Dart logo there after applying strapping after every second Dart logo, apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014.



D2729-4

D2729-3

<b>DART</b>		1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL: 1 613 632 5200 www.dartaerospace.com	
PATENT	N/A	CHG	CHG006
P/N	D350-591-111A	STC	SH92-6
DESC.	Heli-Access Step, High	STC	SH967NE
LOT	SXXXXXX	STC	
MODEL	AS350/355	STC	
TC APPROVAL # 06-89		MADE IN CANADA	

DAS  
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JAN 2 1 2020

Revision: L  
Date: 20.01.13

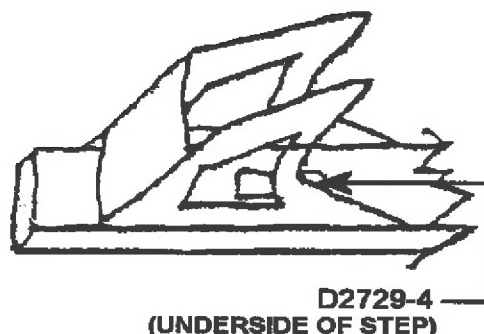
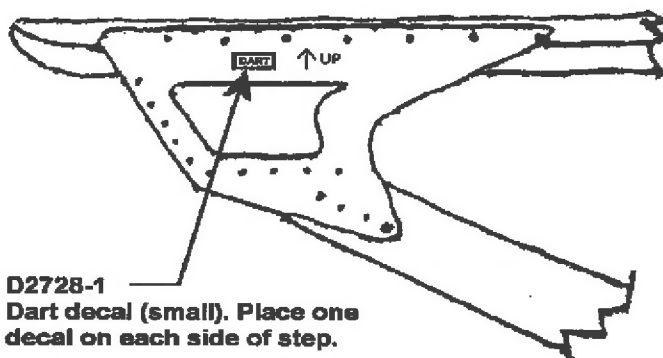
<b>DART</b>		<b>Dart Aerospace Ltd.</b> 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200	
<b>HELI-ACCESS STEP, HIGH</b>			
<b>P/N: D350-591-111A</b>		<b>CHG006</b>	
<b>S/N: SXXXXXX</b>			

Part Number	D350-591-113	Box Part Number	MBX104	Dimension	65 x 12 x 6
Description	Heli-Access Step, High	Other Packaging	MF1612		MF4612B
		Logo Decals	D2728-1		

## Packaging Instructions and Decal Placement

### D350-591-113

Apply label D2729-4 & D2728-1 as per drawing below and ensure Dart label is facing up. Place step in plastic bag, wrap hardware kit and paperwork in foam and tape to middle of step. Glue (2) pieces of MF1612, one at each end of the box. Place (2) pieces of MF4612B evenly spaced out in bottom of box. Insert step into box, apply top portions of MF4612B to correspond with bottom foam already in place. Close box. Apply Dart logo tape on top of box, lengthwise. Strap after every second Dart logo, and apply clear tape over strapping. Apply label D2729-3 as per QSI 014.



D2729-4

D2729-3

PATENT		N/A	
P/N	D350-591-113	CHG	CHG006
DESC	Heli-Access Step, High	STC	SH92-6
LOT	SXXXXXX	STC	SH967NE
MODEL	AS350/355	STC	

TC APPROVAL: 20.01.13 MADE IN CANADA D2729-4

DAS  
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JAN 21 2020

Revision: L  
Date: 20.01.13

		<b>Dart Aerospace Ltd.</b> 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200
<b>HELI-ACCESS STEP, HIGH</b>		
<b>P/N: D350-591-113</b>		<b>CHG006</b>
<b>S/N: SXXXXXX</b>		

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date:	2020.01.13	Job No.:	Sustaining 591	ADR Yes/No:	Y	ADR Date:	19.07.22	ECN #:	20 -507
Product No.:	D350-591	Created By:	SAD	Approved By:	<i>[Signature]</i>				
Product Name:	Hel-Access -Step	Checked By:							

Reason for Change:  
D2362 Update

Documents Released:  
D2362 REV. F  
MDL-D350-591 Rev. Q

IF APPLICABLE: NCR: \_\_\_\_\_ PAR: \_\_\_\_\_ CAR: 19-305 CIR: \_\_\_\_\_ URF: 19-637

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	SAD	<i>met for SAD 2020.01.13</i>	
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	mg		<i>met. 20.01.13</i>
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	mg		<i>met. 20.01.13</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	mg		<i>met. 20.01.13</i>
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	mg	D350-591-111A/113 CHG 005	<i>met. 20.01.13</i>
19	Create / Update Packaging Process Plan (PPP)	Y	mg		<i>met. 20.01.13</i>
20	Red Decals required on Packaging Process Plan (PPP)?	Y	mg		<i>met. 20.01.13</i>
21	Update Controlled Supplier Documents (Qpulse) Database	N	mg		<i>met. 20.01.13</i>
22	Update Grey Project Binder / Electronic Project Folder	Y	mg		<i>met. 20.01.13</i>
23	Update D-Part / M-Drawings / DSI / DEO Master Binders	Y	mg		<i>met. 20.01.13</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

**Description / Action:**

Release D2362 Rev. F, MDL-D350-591 Rev. Q  
Change status to Active in plex for the following parts D350-591-113,D350-591-117A,D350-591-119, D2275 ,D2362

Close CAR19-305  
Close URF-19-637

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_